

# ***Narendra*** SERIES NCL



**STRAIGHT  
SIDED  
SINGLE POINT  
CRANKLESS  
PRESS**



## TECHNICAL SPECIFICATIONS

MODEL		NCL-1-200	NCL-1-250	NCL-1-315	NCL-1-400	NCL-1-500	NCL-1-630	NCL-1-800	NCL-1-1000
CAPACITY	TON	200	250	315	400	500	630	800	1000
B.D.C LIMIT	MM	6	6	6	11	13	13	13	13
STROKE FIXED	MM	300	300	300	400	450	450	500	500
STROKE PER MINUTE	SPM	45	40	40	15	15	15	12	12
SHUT HEIGHT OVER BOLSTER	MM	450	600	600	825	825	825	825	825
SLIDE ADJUSTMENT MOTORIZED	MM	150	150	200	250	250	250	250	250
SLIDE FACE- LR X FB	MM	1000X900	1000X900	1050X1100	1050X1250	1100X1250	1100X1250	1150X1250	1150X1250
SIZE OF BOLSTER- LR X FB	MM	1200X1200	1200X1200	1250X1500	1250X1500	1300X1500	1300X1500	1350X1500	1350X1500
BOLSTER THICKNESS	MM	140	150	160	200	200	215	230	240
HT. OF BOLSTER SURFACE FROM FLOOR	MM	900	900	900	900	900	900	900	900
MOTOR	Kw	15	18.5	22	30	37	45	55	75
SLIDE ADJUSTMENT MOTOR	Kw	1.5	2.2	2.2	3.7	3.7	5.5	5.5	5.5
DIE CUSION CAPACITY AT 7.3 kg/cm <sup>2</sup>	TON	18	28	40	55	80	80	95	95
DIE CUSHION PAD AREA- LR X FB	MM	800X500	800X500	800X500	800X500	800X500	800X500	800X500	800X500
STROKE OF CUSHION	MM	150	150	150	200	200	200	200	200
AIR PRESSURE REQUIRED FOR CLUTCH	kg/cm <sup>2</sup>	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5

Manufactured and Marketed by:

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UNIT - 2

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We reserve the right to change, design and modify specification at the discretion of our engineering department